



# FHX Series

Horizontal Milling Machining Centres

MODELS AVAILABLE: FHX 500/FHX 500A/FHX 800/  
FHX 1250/FHX 1600

# Crafting innovation on a grand scale.

For 34 years, Racer Machinery International has been a wholly Canadian-owned company standing tall as a pillar of innovation and excellence in manufacturing. We're more than just a manufacturer of machines; we're a team dedicated to building a stronger future for the industry as a whole.

## Trusted Partner, Proven Track Record

Racer's expertise spans across a wide range of industries. From the classic engine lathe to the cutting-edge world of additive manufacturing, we deliver state-of-the-art solutions that cater to the specific needs of our clients. Our diverse clientele includes those in the automotive, aerospace, defense, and academic sectors, among many others. This versatility is a testament to our adaptability and commitment to staying at the forefront of technological advancements. Our success in supplying critical systems to esteemed institutions like the Canadian Armed Forces and the U.S. Navy underlines our unwavering commitment to reliability.

## Innovation at Our Core

At Racer, a core value is prioritizing research and development (R&D). We understand that continuous investment in innovation is crucial to staying ahead of the curve. Our team is constantly pushing the boundaries of advanced manufacturing technologies, ensuring that the solutions we develop meet the evolving demands of various sectors. This dedication to R&D guarantees that our clients remain competitive in their respective fields, equipped with the latest and most effective machinery available.

## Growth Through Collaboration

Racer actively supports domestic supplier development. We believe in fostering a strong and collaborative ecosystem within Canada's manufacturing landscape.

This commitment extends to fostering university R&D alliances, where we work alongside academic institutions to push the boundaries of what's possible.

Diversity and inclusion are also core values at Racer. We champion these principles within our team, promoting a skilled and future-proof workforce that reflects the rich diversity of Canada. Additionally, we actively support Industrial Technology Benefits (ITBs), strengthening the Canadian manufacturing ecosystem as a whole.

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**Manufacturing turnkey solution  
CNC machine tools providing North  
American built products to  
production operations worldwide.**

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## A Force for the Future

Racer's commitment to growth is evident in our ongoing facility expansion. This massive project encompasses a staggering 40,000+ square feet, and upon completion, will create a hub for innovation and production excellence.

The expansion will not only benefit Racer itself but also contribute significantly to the economic growth of our communities. By creating new Canadian jobs and fostering partnerships with local suppliers, the positive impact will be far-reaching.

Finally, Racer plays a critical role in supporting Canada's Key Industrial Capabilities (KICs) for emerging technologies. Our expertise in advanced materials and production processes aligns perfectly with the needs of critical industries like aerospace, defense, and shipbuilding. By supporting these KICs, Racer ensures that Canada remains a leader in the ever-evolving landscape of advanced manufacturing.

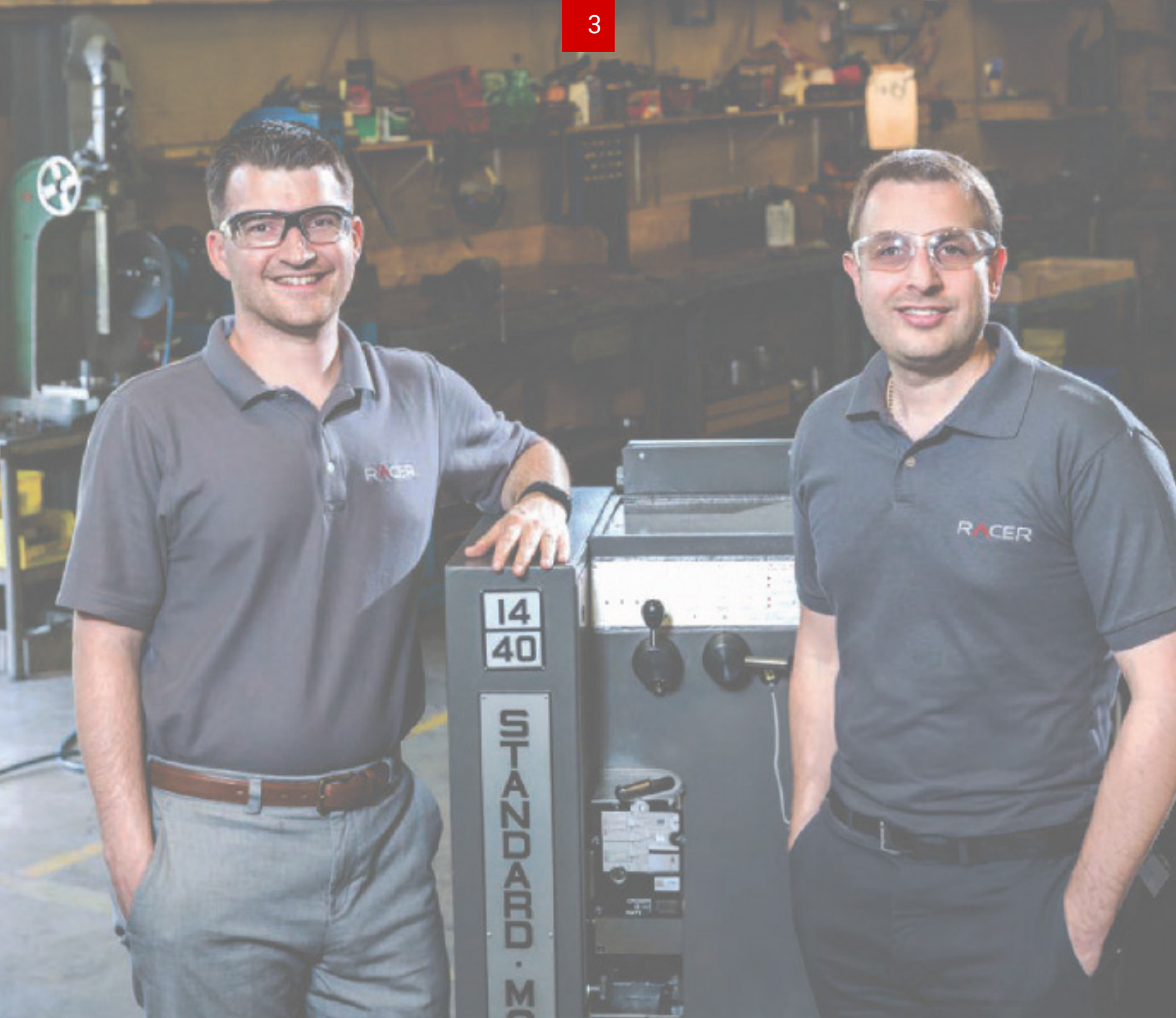


Photo courtesy of Canadaina Metalworking Magazine (2018)

Racer Machinery International's story is one of continuous advancement, fueled by both technological innovation and a global vision. The company's pioneering spirit took flight in the 1990s with the introduction of the Megatronic PC-CNC Controller, solidifying their position at the forefront of CNC machinery development.

This spirit of innovation was coupled with a strategic move towards global competitiveness in 2003, symbolized by the transformation of Racer Machinery Company Ltd. into Racer Machinery International Inc. Racer's dedication to quality and craftsmanship was further bolstered in 2014 with the integration of the esteemed Standard Modern™ brand, adding over 80 years of manufacturing excellence to their portfolio.

A landmark moment unfolded in 2020 as the Federal Economic Development Agency invested nearly \$1.4 million in Racer, propelling the company towards aerospace excellence. This government-supported investment signifies a strategic move for Racer's future growth and innovation in this demanding sector. Racer Machinery International's commitment extends beyond borders.

Securing a contract to supply the U.S. Army underscores their role as a reliable provider of high-quality North American-built machinery, further cementing their position as a trusted partner delivering dependable solutions for defense applications on a global scale.



# Skilled workforce and industry expertise



Our industry experience extends beyond mere project execution – it encompasses a deep understanding of market trends, regulatory requirements, and customer needs.

By staying abreast of industry developments and actively engaging with clients, suppliers, and industry stakeholders, we continuously adapt and evolve to deliver cutting-edge solutions that drive our clients' success.

## Skilled Workforce

At Racer Machinery International, our greatest asset is our skilled workforce, whose expertise and dedication drive our success in meeting and exceeding production demands. Our team members (50 in Canada, and 120 internationally) possess a wealth of knowledge and experience, honed through years of hands-on training and a commitment to excellence.

Whether it's operating cutting-edge machinery or troubleshooting complex production challenges, our workforce demonstrates unwavering professionalism and proficiency, ensuring that every task is completed to the highest standards.

## Industry Experience

In addition to our skilled workforce, Racer boasts extensive industry experience that sets us apart as a leader in automotive manufacturing solutions. Over the years, we have forged strong partnerships and executed successful projects across the automotive sector, delivering innovative solutions that enhance efficiency, quality, and profitability for our clients.

From designing custom machining solutions to optimizing production workflows, our track record speaks volumes about our ability to understand and address the unique challenges of the automotive industry.



# Canada invests \$1.4 million in advanced CNC solutions

Cambridge-based Racer Machinery International Inc. (RACER) is on the cusp of an exciting development in its journey within the aerospace industry.

The Federal Economic Development Agency for Southern Ontario (FedDev Ontario) has announced a substantial investment of nearly \$1.4 million in RACER. This investment is poised to enhance the company's productivity, global competitiveness, and pave the way for over 30 new jobs.

It's a significant move that reaffirms the company's commitment to innovation and growth within the global supply chain.

FedDev Ontario's Support for Racer Machinery International

On October 13, 2022, in a press release from Cambridge, Ontario, Valerie Bradford, Member of Parliament for Kitchener South–Hespeler, made a significant announcement on behalf of the Honourable Filomena Tassi, Minister



FedDev visiting Racer Machinery International Facility (2022)

responsible for the Federal Economic Development Agency for Southern Ontario. The government has allocated nearly \$1.4 million in support of Racer Machinery International Inc., a family-owned aerospace manufacturer located in Cambridge, Ontario.

With this repayable investment, the company is set to revolutionize its manufacturing processes, reducing

material waste and ultimately boosting productivity. As a result, this project will create and sustain up to 31 jobs and increase annual domestic and international sales by as much as \$7 million.

This investment is a testament to the ongoing collaboration between government, businesses, and the aerospace sector in southern Ontario.



“Today's investment in Racer Machinery International Inc. is great news for Cambridge and Canada's aerospace sector. The project will help the company boost global competitiveness and support 31 local jobs while contributing to the growth of the aerospace sector here in southern Ontario.”

– Valerie Bradford, Member of Parliament for Kitchener South–Hespeler.

# Investing in the future through collaboration

At Racer Machinery, we're driven by a constant desire to push the limits of what's possible. We believe that by working together with the best minds in the industry, we can achieve incredible things. That's why we've partnered with leading organizations and academic institutions to leverage their expertise and accelerate our progress.

## In Collaboration With:

- Commonwealth Center for Advanced Manufacturing (CCAM)
- Canadian Manufacturers & Exporters (CME)
- Automotive Parts Manufacturers Association (APMA)
- McMaster University
- University of Virginia

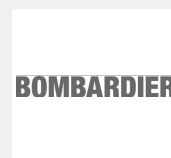
## Members of:

- Advanced Manufacturing Technology Association (AMT)
- Ontario Aerospace Council (OAC)
- Ontario Made (program)

By working alongside these esteemed partners and organizations, Racer Machinery is positioned to make significant contributions to the future of manufacturing. Through collaboration, knowledge sharing, and a shared vision for excellence, we're building the future of innovation, together.

We're proud to collaborate with some of the biggest names in the manufacturing industry, leveraging our expertise to deliver tailored solutions that meet the exacting standards of our esteemed partners.

## Key Partnerships



**GENERAL DYNAMICS**

# Strength in meeting comprehensive support demands

Beyond repairs, we offer comprehensive solutions to empower your team.

- Expert programming services to optimize your machines.
- Comprehensive machine service and maintenance plans.
- Operator training to maximize machine efficiency and safety.
- Customer training to keep your team informed and empowered.
- Maximize uptime with expert troubleshooting and repairs.
- Prevent breakdowns with proactive maintenance plans.
- Boost productivity with machine optimization and performance tuning.
- Eliminate programming errors with our skilled technicians.
- Get the parts you need fast with our extensive inventory.

RACER provides the highest level of training service, and support in the industry. Training includes three days of programming/applications training at a local university.

Additionally, the customer's maintenance personnel are invited for the last week of assembly and run off at our plant. After installation at the customer's facility,

RACER service personnel and engineers, work with three groups of customer personnel, namely, maintenance, operators and highlevel engineers to ensure understanding of the equipment to make in house support as effective as possible.



Customer Support



Installation



Training



Applications



# Technical components and features

The FHX Series from Racer Machinery offers a compelling combination of versatility and muscle for your mid-range machining needs. Available in four models (FHX 500/A, FHX 800, FHX 1250, FHX 1600), the series boasts a fixed-column design for exceptional stability and precision. Table sizes range from a compact 500 x 500mm up to a generous 1600 x 1320mm, allowing you to tackle projects of various scales. Generous travel ranges on all axes (X, Y, Z) further enhance the FHX Series' ability to handle diverse machining applications.

The FHX Series packs a punch when it comes to performance. Select from a variety of spindle tapers (including ISO 40 and CAT50/HSKA100) and experience powerful spindle speeds reaching up to 15,000 rpm depending on the chosen configuration. An automatic tool changer with capacities up to a staggering 360 tools minimizes downtime and maximizes workflow efficiency. With its robust build, advanced features, and impressive capacity options, the FHX Series is a versatile and powerful solution for mid-range machining applications.



## Key Features

- Diverse table sizes: Ranging from 500 x 500 mm to 1600 x 1320 mm, catering to various workpiece dimensions
- Extensive travel ranges: X-axis from 650 mm to 3000 mm, Y-axis from 560 mm to 2200 mm, and Z-axis from 560 mm to 1420 mm
- Flexible spindle options: ISO40 and CAT50/HSKA100 spindles with speeds up to 15,000 rpm for efficient machining

## Ideal Applications



Aerospace



Mechanical Engineering



Automotive

## Models Available

FHX 500/FHX 500A | FHX800 | FHX1250 | FHX1600

Custom sizes available

# Providing solutions across diverse industries

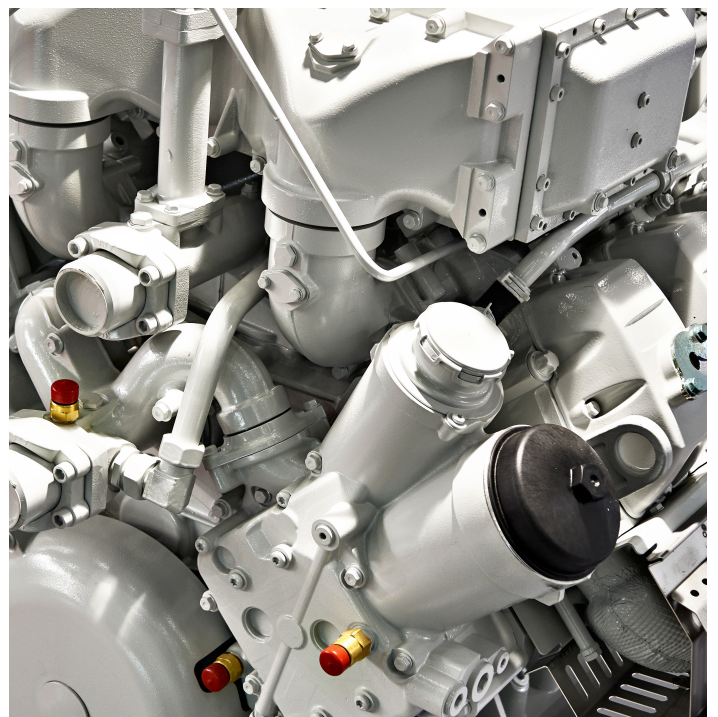


## Automotive Industry

Racer Machinery International is a leading provider of precision CNC machine tools, serving a wide range of industries, including the automotive sector. The company's machines are ideal for various applications in the automotive manufacturing process.

Racer's CNC machines are used to produce a variety of automotive components, including:

- Engine parts: Cylinder heads, blocks, crankshafts, camshafts, pistons, and connecting rods
- Transmission components: Gears, shafts, housings, and differentials
- Suspension parts: Control arms, ball joints, steering knuckles, and shock absorbers
- Body parts: Doors, hoods, fenders, and other exterior components





# Providing solutions across diverse industries



## Aerospace Industry

Racer Machinery International is a leading provider of precision CNC machine tools, serving a wide range of industries, including the aerospace sector. The company's machines are ideal for various applications in the aerospace manufacturing process.

Racer's CNC machines are used to produce a variety of aerospace components, including:

- Aircraft parts: Fuselage sections, wings, tail assemblies, landing gear components, and engine parts
- Rocket components: Motor cases, nozzles, and structural components
- Satellite components: Antennas, solar panels, and structural elements

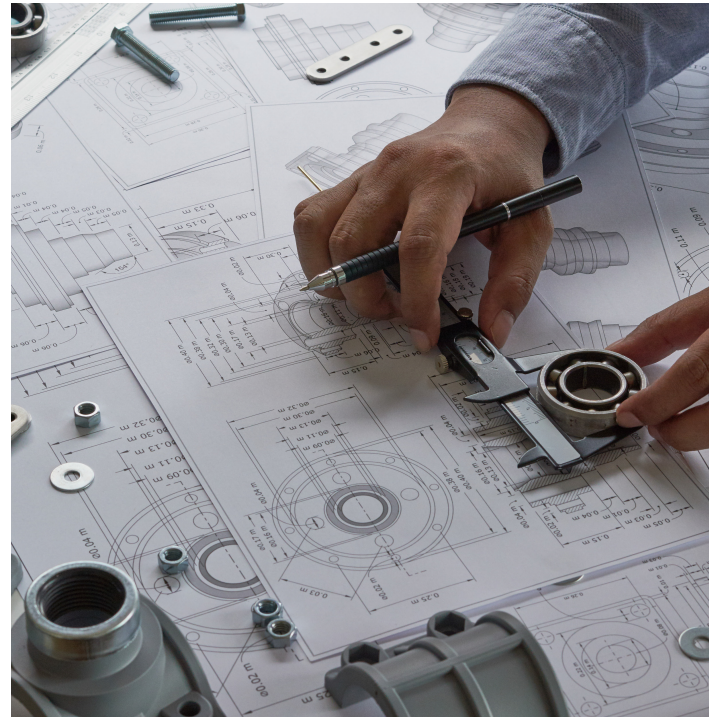


# Providing solutions across diverse industries

## Mechanical Engineering

Our machines are engineered to deliver exceptional performance, reliability, and accuracy, making us a trusted partner for businesses seeking to optimize their manufacturing processes.

- **Precision Components:** Our machines are ideal for producing components that require high levels of accuracy and precision, such as gears, shafts, bearings, and other critical parts.
- **Complex Geometries:** We can handle intricate and complex shapes, enabling the production of advanced mechanical components.
- **High-Volume Manufacturing:** Our machines are designed for efficient and productive manufacturing, making them suitable for high-volume production of mechanical parts.



## Precision Engineering

Racer Machinery International is a renowned supplier of precision CNC machine tools, meticulously crafted to meet the exacting requirements of the precision engineering industry.

- **High-Tolerance Components:** Our machines are ideal for producing components that require extremely tight tolerances, such as those used in aerospace, medical, and electronics industries.
- **Complex Geometries:** We can handle intricate and complex shapes, enabling the production of advanced precision components.
- **Fine Finishing:** Our machines are capable of producing smooth, high-quality finishes, essential for many precision engineering applications.



# The future of machining is collaborative

## Command your machines with confidence.

At Racer Machinery International, we understand the colossal impact of collaboration. That's why we've strategically aligned ourselves with industry titans – Siemens and FANUC – to forge a powerhouse of CNC control for our machines.

## FANUC

FANUC elevates your machining game with the powerful Series 0i-F CNC, a versatile workhorse for diverse applications.

**Master Complex Machining:** The 0i-F boasts increased control with more axes and program paths, allowing you to conquer intricate parts and multi-tasking workflows.

**Boost Efficiency:** High-speed auxiliary functions and an expanded standard feature set streamline your operation, maximizing productivity and minimizing downtime.

**Effortless User Experience:** The operator-friendly design features a large 15-inch display and a familiar QWERTY keyboard, minimizing training time and maximizing comfort.

## SIEMENS

Siemens, a global leader in automation and digitalization, brings cutting-edge control technology to the table. Their innovative solutions seamlessly integrate with our machines, prioritizing user-friendly interfaces and robust capabilities to tackle any machining challenge.

Siemens offers a dynamic CNC duo: SINUMERIK ONE and 828D. These advanced control systems cater to various applications, ensuring optimal performance for your specific requirements.

**SINUMERIK ONE-** The next-generation powerhouse, ideal for complex, multi-axis machining and future-proof scalability.

**Digital Native:** Optimizes production with real-time data analysis for Industry 4.0 integration.

**Advanced Performance:** Delivers exceptional precision with the PPU 1740 control unit. Modular

**Design:** Easily adapts to changing needs with customizable axes, spindles, and software.

**SINUMERIK 828D-** A versatile option for basic to mid-complexity machining tasks.

**User-Friendly:** The intuitive interface simplifies operation and minimizes training time. **Reliable Performance:** Delivers consistent accuracy and control for various applications.

# Phantom Machine Technology

Racer Machinery International Inc. and its team of innovative engineers have developed a groundbreaking technology that is revolutionizing the machine tool industry. Phantom Machine Technology™ represents a significant advancement in every aspect of machine tool production, from manufacturing processes to end-user operations.

This patented process revolutionizes manufacturing by reducing pollutants, creating a safer and healthier workplace. Machine operators also benefit from significantly lower noise levels, reducing health hazards associated with constant exposure to loud equipment.

Machines equipped with Phantom Machine Technology™ deliver exceptional results. Cutting times are drastically reduced, tooling lasts longer, and setup is incredibly easy. The technology's versatility allows for customization to meet your specific needs. Our machines are designed for minimal maintenance, reducing downtime and maximizing productivity. This translates to lower operating costs and increased efficiency.

Phantom Machine Technology™ ensures exceptional precision and accuracy in your manufacturing processes. This means you can produce high-quality components that meet even the most stringent standards.

Our machines are built to last, designed to withstand the rigors of demanding industrial environments. This durability translates to long-term reliability and minimal downtime. Our team of experts can tailor our machines to meet your specific needs and requirements. Whether you need a machine for high-volume production or a specialized application, we can provide a solution that fits your exact needs.

Benefit from our dedicated customer service and technical support team, available to assist you throughout your partnership. Our team is committed to providing prompt and efficient support, ensuring that you get the most out of your investment in Racer Machinery International.



## Key Features of Phantom Machine Technology



### Environmentally Friendly

The manufacturing process behind the weldment frame generates less waste compared to traditional casting methods.



### Lower Cost

The innovative weldment frame design offers a more cost-effective manufacturing alternative to cast iron frames.



### Vibration Dampening

The weldment construction effectively absorbs vibrations that can mar surface finishes and reduce tool life.



Table	FHX500/FHX500A	FHX800	FHX1250	FHX1600
Table size & Number (mm)	500x500	800x800	1250x1000	1600x1320
Travel X	650	1600	2200	3000
Travel Y	560	1230	1800	2200
Travel Z	560	1020	1200	1420
Screw size (size x pitch mm)	18 x 100 x 5		-	
Max. table load (kg)	400	2500	5000	8000
Max. workpiece size (W x H mm)		Ø630x610		
Spindle center to table surface (mm)		50		
Spindle nose to table center (mm)		100		
Table index (deg)		1° (0.001°)		
Method of pallet changer		-		

## Spindle

Spindle Taper	ISO40	CAT50/HSKA100
Spindle inner diameter (mm)		Ø70
Spindle speed (rpm) belt		8000
Spindle speed (rpm) gear	8000	6000
Spindle speed (rpm) built-in		15000
Main motor (con/30 min Kw)		15

## Axis Servo Motor

Rapid feed rate (X/Y/Z m/min)	30/24/30	41/41/41
Feed rate (X/Y/Z m/min)		10
X axis rated torque (Nm)		10
Y axis rated torque (Nm)		10
Z axis rated torque (Nm)		10
B axis rated torque (Nm)		10
B axis max. RPM		16.6

Auto Tool Changer	FHX500/FHX500A	FHX800	FHX1250	FHX1600
ATC type	CHAIN	CHAIN/MATRIX		
Cam type	ARM			
Tool selection (bi-direction)	Random			
Tool storage capacity (PCs)	40	62/88/128/160/240}{120/290/240/360		
Max. tool diameter (mm)	Ø76			
Max. tool length	300			
Max. tool weight	8			

## Miscellaneous

Air requirement (Kg/cm <sup>2</sup> )	6			
Hydraulic requirement (Kg/cm <sup>2</sup> , L)	35, 60L			
Voltage	220			
Power requirement (KVA)	40			
Coolant tank capacity (L)	300			
Machine weight (KGs)	6500	26000	38000	66000
Machine height (mm)	2425			
Floor space (L x W mm)	3055 x 4560			
Packing size (L x W x H mm)	2200 x 2900 x 2500			



## Get in Touch.



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